ISO 8606:2025-07 (E)

Fibre-reinforced plastics - Bulk moulding compound (BMC) and dough moulding compound (DMC) - Requirements and specifications

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Classification of BMC and DMC 3
4.1 General 3
4.2 Classification based on composition 3
4.2.1 Resin (matrix) 3
4.2.2 Reinforcement(s) 4
4.2.3 Other components 4
4.2.4 Recycling 4
4.3 Classification based on linear shrinkage 4
4.3.1 General-purpose BMC or DMC 4
4.3.2 Low-shrink BMC or DMC 5
4.3.3 Very-low-shrink (low profile) BMC or DMC 5
4.3.4 Zero-shrink BMC or DMC 5

5 Designation of BMC and DMC 5
5.1 General 5
5.2 Examples of designations 5

6 Properties 6
6.1 General 6
6.2 Properties to describe BMC or DMC (for the acceptance test) 6
6.2.1 Physical and chemical properties 6
6.2.2 Appearance 6
6.3 Properties to describe moulded specimens 7
6.3.1 General 7
6.3.2 Mechanical properties 7
6.3.3 Physical properties 7
6.3.4 Electrical properties 7

7 Sampling 8
7.1 Sampling procedure 8
7.2 Conditioning of sample 8

8 Shelf life 8

9 Packaging and marking 8
9.1 Packaging 8
9.2 Marking 8

Bibliography 10