

ISO 19375:2024-11 (E)

Fibre-reinforced composites - Measurement of interfacial shear strength by means of a micromechanical single-fibre pull-out test

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Principle	3
5	Abbreviated terms, symbols and dimensions	3
5.1	Symbols	3
5.2	Abbreviated terms	4
6	Apparatus	5
6.1	Fibre diameter determination	5
6.1.1	General	5
6.1.2	Vibrosopic fibre linear density and diameter test	5
6.1.3	Optical fibre diameter determination	5
6.2	Embedding station	5
6.3	CRE testing machine	6
7	Test specimen	6
8	Procedure	8
8.1	Overview	8
8.2	General requirements	9
8.3	Fibre sampling and preparation	10
8.3.1	General	10
8.3.2	Fibre diameter determination	10
8.3.3	Fibre insertion into the embedding device	10
8.4	Matrix preparation	10
8.4.1	Thermoset matrices	10
8.4.2	Thermoplastic matrices	10
8.4.3	Concrete matrices	10
8.5	Preparation of matrix droplet	10
8.5.1	General	10
8.5.2	Thermoset matrices	11
8.5.3	Thermoplastic matrices	11
8.5.4	Concrete matrices	11
8.6	Fibre positioning, embedding and final forming	11
8.7	Solidification of the test specimen	12
8.7.1	General	12
8.7.2	Thermoset matrices	12
8.7.3	Thermoplastic matrices	12
8.7.4	Concrete matrices	13
8.8	Test specimen requirements and final validation	13
8.9	Post-preparation and conditioning	13
8.9.1	General	13

8.9.2	Thermoset matrices	13
8.9.3	Thermoplastic matrices	13
8.9.4	Concrete matrices	14
8.10	Pull-out test	14
8.10.1	General	14
8.10.2	Test specimen insertion and clamping	14
8.10.3	Testing conditions	15
8.10.4	Testing	15
8.10.5	Validation	15
9	Evaluation	15
9.1	General	15
9.2	Measured values and basic evaluation	16
9.2.1	Fibre diameter	16
9.2.2	Embedded length	16
9.2.3	Maximum force and apparent interfacial shear strength	16
9.2.4	Interfacial frictional force and stress	16
9.3	Further evaluations	17
9.3.1	General	17
9.3.2	Local interfacial shear strength derived from the debonding force	17
9.3.3	Alternative determination of local interfacial shear strength	17
9.3.4	Critical energy release rate	17
10	Expression of results	17
11	Test report	17
11.1	General	17
11.2	Fibre and matrix preparation	18
11.2.1	Fibre sampling and preparation	18
11.2.2	Matrix preparation	18
11.3	Test specimen preparation	18
11.3.1	Embedding device	18
11.3.2	Matrix droplet preparation	18
11.3.3	Fibre embedding	18
11.3.4	Test specimen solidification	19
11.3.5	Post-preparation and conditioning	19
11.4	Pull-out test and evaluation	19
11.4.1	CRE testing machine	19
11.4.2	Material parameters for evaluation	20
11.4.3	Basic evaluation and results	20
11.4.4	Evaluation of the local interfacial shear strength from the debonding force, if applied	20
11.4.5	Alternative evaluation of the local interfacial shear strength, if applied	20
11.4.6	Evaluation of the critical energy release rate, if applied	20
11.5	Statistics	20
Annex A (informative)	Images of embedding procedure	21
Annex B (informative)	Images of force-displacement curves of pull-out tests	25
Annex C (informative)	Exemplary embedding and pull-out settings for thermoset matrices	29
Annex D (informative)	Exemplary embedding and pull-out settings for thermoplastic matrices	33
Annex E (informative)	Exemplary embedding and pull-out settings for concrete matrices	37
Annex F (informative)	Specific material parameters	39
Annex G (informative)	Typical test results and precision data	40
Bibliography	44