

DIN EN ISO 2411:2024-12 (E)

Rubber- or plastics-coated fabrics - Determination of coating adhesion (ISO 2411:2024)

Contents	Page
European foreword	3
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	6
4 Atmosphere for conditioning and testing	7
4.1 For conditioning.....	7
4.2 For testing.....	7
5 Time-interval between manufacture and testing	7
6 Preparation of test specimens	7
6.1 General.....	7
6.2 Method of preparation 1.....	7
6.3 Method of preparation 2.....	8
6.4 Determination of wet coating adhesion.....	8
6.4.1 End-use.....	8
6.4.2 Preparation of test specimens.....	8
6.4.3 Conducting the test.....	9
7 Apparatus	9
8 Procedure	9
9 Calculation and expression of results	9
9.1 General.....	9
9.2 Determination of mid-point value.....	10
9.3 Calculation of mean result.....	10
9.4 Coating adhesion strength.....	10
9.5 Type of failure.....	10
10 Test report	11
Annex A (informative) Comments on interpretation of the autographic traces	16