

DIN EN ISO 16486-4:2022-06 (E)

Plastics piping systems for the supply of gaseous fuels - Unplasticized polyamide (PA-U) piping systems with fusion jointing and mechanical jointing - Part 4: Valves (ISO 16486-4:2022)

Contents		Page
European foreword		4
Annex (informative) A-deviation		5
Foreword		6
Introduction		8
1	Scope	9
2	Normative references	9
3	Terms and definitions	10
3.1	General.....	11
3.2	Terms relating to design.....	11
4	Symbols and abbreviated terms	11
5	Material	12
5.1	Compound for valve body.....	12
5.1.1	Compound.....	12
5.1.2	Fusion compatibility.....	12
5.2	Material for non-polyamide parts.....	12
5.2.1	General.....	12
5.2.2	Metal parts.....	12
5.2.3	Elastomers.....	13
5.2.4	Greases and lubricants.....	13
5.2.5	Assembly.....	13
6	General characteristics	13
6.1	Appearance of the valve.....	13
6.2	Colour.....	13
6.3	Design.....	13
6.3.1	General.....	13
6.3.2	Valve body.....	13
6.3.3	Valve terminal ends.....	13
6.3.4	Operating device.....	13
6.3.5	Seals.....	14
7	Geometrical characteristics	14
7.1	General.....	14
7.2	Measurement of dimensions.....	14
7.3	Dimensions of spigot ends for valves.....	14
7.4	Dimensions of valves with electrofusion sockets.....	14
7.5	Dimensions of the operating device.....	14
8	Mechanical characteristics of assembled valves and regional requirements	15
8.1	General.....	15
8.2	Conditioning.....	15
8.3	Requirements.....	15
8.3.1	Generals.....	15
8.3.2	Air flow rate.....	20
8.4	Regional requirement.....	20

9	Physical characteristics	21
	9.1 Conditioning.....	21
	9.2 Requirement.....	21
10	Performance requirements	21
11	Technical File	21
12	Marking	22
	12.1 General.....	22
	12.2 Minimum required marking of valves.....	22
	12.3 Additional marking.....	23
13	Delivery Conditions	23
	Annex A (normative) Determination of the leaktightness of seat(s) and packing	24
	Annex B (normative) Test method for leaktightness and ease of operation after tensile loading	26
	Bibliography	28