

ISO 7432:2021-04 (E)

Glass-reinforced thermosetting plastics (GRP) pipes and fittings - Test methods to prove the design of locked socket-and-spigot joints, including double-socket joints, with elastomeric seals

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Principle	2
5	Apparatus	3
5.1	End-sealing devices	3
5.2	Supports	3
5.3	Source of hydrostatic pressure	3
5.4	Pressure gauges	3
5.5	Vacuum pump	3
5.6	Means of applying and measuring the required deformation and bending forces	3
6	Test pieces	4
6.1	General	4
6.2	Test arrangement for tests detailed in 9.2 and 9.6	4
6.3	Test arrangement for tests detailed in 9.3 and 9.4	4
6.4	Test arrangement for tests detailed in 9.5	5
6.5	Number of test pieces	7
7	Conditioning	7
8	Test temperature	7
9	Procedure	7
9.1	General	7
9.2	Negative pressure	8
9.3	Deformation with internal pressure and end thrust	9
9.4	Deformation with cyclic pressure and end thrust	9
9.5	Bending with cyclic pressure and end thrust	9
9.5.1	Introductory notes	9
9.5.2	Method A	10
9.5.3	Method B	10
9.6	Internal pressure and end thrust	11
10	Test report	11
Annex A (normative)	Calculation of the additional force, F_A, and limiting deflection, Δ, used in 9.5, Method A	13
Annex B (normative)	Calculation of the bending load, F_B, used in the bending test in 9.5, Method B	14