

ISO 4216:2021 (E)

Thermosetting resin and UV curable resin — Determination of shrinkage by continuous measurement method

Contents

| | |
|---------|---|
| | Foreword |
| | Introduction |
| 1 | Scope |
| 2 | Normative references |
| 3 | Terms and definitions |
| 4 | Principle |
| 5 | Test methods and test conditions |
| 5.1 | Test methods |
| 5.2 | Test conditions |
| 6 | Number of measurements |
| 7 | Apparatus |
| 7.1 | Apparatus configuration |
| 7.2 | Sample container |
| 7.3 | Displacement gauge (thickness meter) |
| 7.4 | UV irradiation device |
| 7.5 | Heating/cooling device |
| 7.6 | Data processing unit |
| 8 | Curing method |
| 8.1 | UV curable resin curing method |
| 8.2 | Thermosetting resin curing method |
| 9 | Measurement procedure |
| 10 | Expression of results |
| 10.1 | Volumetric shrinkage |
| 10.2 | Curing shrinkage |
| 11 | Test report |
| Annex A | (informative) Influencing factors on measurement |
| Annex B | (informative) Examples of measurement result |
| B.1 | Example of volumetric shrinkage of UV curable resin |
| B.2 | Volumetric shrinkage of thermosetting resin |
| B.3 | Example of volumetric shrinkage measurement of a resin that requires thermosetting in addition to UV curing |
| Annex C | (informative) Example of measurement report |
| C.1 | Listed items example |
| C.2 | Test report (Thermosetting resin example) |
| C.3 | Test report (UV curable resin example) |