

DIN EN ISO 14632:2021-08 (English)

Extruded sheets of polyethylene (PE-HD) - Requirements and test methods (ISO 14632:2021)

Contents	Page
European foreword	3
Foreword	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Material	6
5 Requirements	6
5.1 Appearance	6
5.2 Dimensional tolerances	6
5.2.1 Thickness	6
5.2.2 Length and width	6
5.2.3 Rectangularity	7
5.2.4 Bow of sheets in rolled form	7
5.3 Properties	7
5.3.1 Mechanical and thermal properties	7
5.3.2 Behaviour after heating	8
5.3.3 Physiological behaviour	8
6 Test methods	8
6.1 Test specimens	8
6.1.1 Preparation of test specimens	8
6.1.2 Conditioning	9
6.1.3 Testing	9
6.2 Delivery condition	9
6.3 Appearance	9
6.4 Dimensions	9
6.4.1 Thickness (<i>h</i>)	9
6.4.2 Length (<i>l</i>) and width (<i>b</i>)	9
6.4.3 Rectangularity	9
6.4.4 Bow of sheets in rolled form	10
6.5 Density	10
6.6 Tensile stress at yield (σ_y) and tensile strain at yield (ϵ_y)	10
6.7 Modulus of elasticity in tension (E_t)	10
6.8 Charpy impact strength of notched specimens (a_{cn})	10
6.9 Melt mass-flow rate (<i>MFR</i>)	10
6.10 Determination of shrinkage after heating	10
7 Designation	11
7.1 Example for PE-HD sheets	11
7.2 Example for PE-HD sheets in rolled form	12
8 Marking	12
Annex A (normative) Requirements for rectangularity	13