DIN EN ISO 15494:2021-05 (E)

Plastics piping systems for industrial applications - Polybutene (PB), polyethylene (PE), polyethylene of raised temperature resistance (PE-RT), crosslinked polyethylene (PE-X), polypropylene (PP) - Metric series for specifications for components and the system (ISO 15494:2015 + Amd 1:2020) (includes Amendment :2020)

Contents

Page

European foreword 4

A1 European foreword to Amendment A1 5

Annex ZA (informative) **Relationship between this European Standard and the essential requirements of Directive 2014/68/EU for pressure equipment aimed to be covered** 6

Foreword 7

A1 Foreword to Amendment A1 8

Introduction 9

1 Scope 10

2 Normative references 11

3 Terms and definitions 13
- 3.1 Geometrical definitions 13
- 3.2 Material definitions 14
- 3.3 Definitions related to material characteristics 15
- 3.4 Definitions related to service conditions 15

4 Symbols and abbreviated terms 16
- 4.1 Symbols 16
- 4.2 Abbreviated terms 17

5 Material 18
- 5.1 General 18
- 5.2 Hydrostatic strength properties 18
- 5.3 Material characteristics 18
- 5.4 Reprocessable and recyclable material 18
- 5.5 Materials for components not made from PB, PE, PE-RT, PE-X, or PP 18
  - 5.5.1 General 18
  - 5.5.2 Metallic materials 19
  - 5.5.3 Sealing materials 19
  - 5.5.4 Other materials 19

6 General characteristics 19
- 6.1 Appearance 19
- 6.2 Colour 19
- 6.3 Influence of UV radiation 19

7 Geometrical characteristics 19
- 7.1 General 19
- 7.2 Mean outside diameters, out-of-roundness (ovality), and tolerances 20
- 7.3 Wall thicknesses and related tolerances 20
- 7.4 Angles 20
- 7.5 Laying lengths 20
- 7.6 Threads 20
- 7.7 Mechanical fittings 20
- 7.8 Joint dimensions of valves 20

8 Mechanical characteristics **20**
8.1 Resistance to internal pressure of components 20
8.2 Calculation of the test pressure for components 21
8.2.1 Pipes 21
8.2.2 Fittings 21
8.2.3 Valves 21
8.2.4 Resistance to rapid crack propagation, RCP 21

9 Physical characteristics **21**

10 Chemical characteristics **22**
10.1 Effects on the component material(s) 22
10.2 Effects on the fluids 22

11 Electrical characteristics **22**

12 Performance requirements **22**
12.1 General 22
12.2 Fusion compatibility 22

13 Classification of components **22**

14 Design and installation **23**

15 Declaration of conformity **23**

16 Marking **23**
16.1 General 23
16.2 Minimum required marking of pipes 23
16.3 Minimum required marking of fittings 24
16.4 Minimum required marking of valves 24

Annex A (normative) **Specific characteristics and requirements for industrial piping systems made from polybutene (PB)** **25**

Annex B (normative) **Specific characteristics and requirements for industrial piping systems made from polyethylene (PE)** **38**

Annex C (normative) **Specific characteristics and requirements for industrial piping systems made from polyethylene of raised temperature resistance (PE-RT)** **65**

Annex D (normative) **Specific characteristics and requirements for industrial piping systems made from crosslinked polyethylene (PE-X)** **72**

Annex E (normative) **Specific characteristics and requirements for industrial piping systems made from polypropylene (PP)** **82**

Annex F (informative) **Design and installation** **108**

Bibliography **109**