

ISO 20144:2019 (E)

Fibre-reinforced plastic composites — Standard qualification plan (SQP) for composite materials, including reduced qualification plan (RQP) and extended qualification plan (EQP) schemes

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Principle
5	Test methods and specimen conditioning
6	Test matrices and specimen sampling
7	Apparatus
8	Test plate preparation and specimen machining
9	Test requirements
9.1	Standard qualification plan
9.2	Extended qualification plan
9.3	Reduced qualification plan
10	Presentation of results — Standardized data sheets
11	Statistical analysis
12	Precision
13	Test report
Annex A	(normative) Report sheets
Annex B	(normative) Determination of statistical parameters
B.1	General
B.2	Validity and consistency of failure modes
B.3	Investigation and removal of bad data
B.4	Quantity of data
B.5	Test for outliers within each batch
B.6	Treatment of outliers detected by maximum normal residual (MNR) method
B.7	Test for between batch variability
B.8	Dealing with between batch variability
B.9	Test for outliers within pooled single data set
B.10	Calculation of observed significance level (OSL) for normal distribution of data
B.11	Calculation of B-basis value for normal distribution
B.12	Calculation of B-basis value for a two-parameter Weibull distribution
B.13	Calculation of B-basis value for lognormal distribution