

ISO 294-4:2018-12 (E)

Plastics - Injection moulding of test specimens of thermoplastic materials - Part 4: Determination of moulding shrinkage

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Apparatus	2
5	Procedure	3
5.1	Conditioning of material	3
5.2	Injection moulding	3
5.3	Measurement of mould temperature	4
5.4	Measurement of melt temperature	4
5.5	Treatment of test specimens after demoulding	4
5.6	Measurement of moulding shrinkage	5
5.7	Treatment following measurement of moulding shrinkage	5
5.8	Measurement of post-moulding shrinkage	5
6	Expression of results	6
6.1	Moulding shrinkage	6
6.2	Post-moulding shrinkage	6
6.3	Total shrinkage	6
7	Precision	7
8	Test report	7
Annex A (informative)	Reference points for length and width measurement	8
Bibliography		9