

DIN EN ISO 15494:2019-01 (E)

Plastics piping systems for industrial applications - Polybutene (PB), polyethylene (PE), polyethylene of raised temperature resistance (PE-RT), crosslinked polyethylene (PE-X), polypropylene (PP) - Metric series for specifications for components and the system (ISO 15494:2015)

Contents

| | Page |
|--|------|
| European foreword | 4 |
| Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2014/68/EU for pressure equipment aimed to be covered | 5 |
| Foreword | 6 |
| Introduction | 7 |
| 1 Scope | 8 |
| 2 Normative references | 9 |
| 3 Terms and definitions | 11 |
| 3.1 Geometrical definitions | 11 |
| 3.2 Material definitions | 12 |
| 3.3 Definitions related to material characteristics | 13 |
| 3.4 Definitions related to service conditions | 13 |
| 4 Symbols and abbreviated terms | 14 |
| 4.1 Symbols | 14 |
| 4.2 Abbreviated terms | 15 |
| 5 Material | 16 |
| 5.1 General | 16 |
| 5.2 Hydrostatic strength properties | 16 |
| 5.3 Material characteristics | 16 |
| 5.4 Reprocessable and recyclable material | 16 |
| 5.5 Materials for components not made from PB, PE, PE-RT, PE-X, or PP | 16 |
| 5.5.1 General | 16 |
| 5.5.2 Metallic materials | 17 |
| 5.5.3 Sealing materials | 17 |
| 5.5.4 Other materials | 17 |
| 6 General characteristics | 17 |
| 6.1 Appearance | 17 |
| 6.2 Colour | 17 |
| 6.3 Influence of UV radiation | 17 |
| 7 Geometrical characteristics | 17 |
| 7.1 General | 17 |
| 7.2 Mean outside diameters, out-of-roundness (ovality), and tolerances | 18 |
| 7.3 Wall thicknesses and related tolerances | 18 |
| 7.4 Angles | 18 |
| 7.5 Laying lengths | 18 |
| 7.6 Threads | 18 |
| 7.7 Mechanical fittings | 18 |
| 7.8 Joint dimensions of valves | 18 |

| | | |
|---|---|-----------|
| 8 | Mechanical characteristics | 18 |
| 8.1 | Resistance to internal pressure of components | 18 |
| 8.2 | Calculation of the test pressure for components | 19 |
| 8.2.1 | Pipes | 19 |
| 8.2.2 | Fittings | 19 |
| 8.2.3 | Valves | 19 |
| 8.2.4 | Resistance to rapid crack propagation, RCP | 19 |
| 9 | Physical characteristics | 19 |
| 10 | Chemical characteristics | 20 |
| 10.1 | Effects on the component material(s) | 20 |
| 10.2 | Effects on the fluids | 20 |
| 11 | Electrical characteristics | 20 |
| 12 | Performance requirements | 20 |
| 12.1 | General | 20 |
| 12.2 | Fusion compatibility | 20 |
| 13 | Classification of components | 20 |
| 14 | Design and installation | 21 |
| 15 | Declaration of conformity | 21 |
| 16 | Marking | 21 |
| 16.1 | General | 21 |
| 16.2 | Minimum required marking of pipes | 21 |
| 16.3 | Minimum required marking of fittings | 22 |
| 16.4 | Minimum required marking of valves | 22 |
| Annex A (normative) Specific characteristics and requirements for industrial piping systems made from polybutene (PB) | 23 | |
| Annex B (normative) Specific characteristics and requirements for industrial piping systems made from polyethylene (PE) | 36 | |
| Annex C (normative) Specific characteristics and requirements for industrial piping systems made from polyethylene of raised temperature resistance (PE-RT) | 63 | |
| Annex D (normative) Specific characteristics and requirements for industrial piping systems made from crosslinked polyethylene (PE-X) | 70 | |
| Annex E (normative) Specific characteristics and requirements for industrial piping systems made from polypropylene (PP) | 80 | |
| Annex F (informative) Design and installation | 106 | |
| Bibliography | 107 | |