

DIN 16961-2:2018-08 (E)

Thermoplastics pipes and fittings with profiled wall and smooth pipe inside - Part 2: Technical delivery specifications

Contents	Page
Foreword	3
1 Scope	4
2 Normative references	4
3 Material (moulding material)	5
4 Requirements.....	6
4.1 General requirements.....	6
4.2 Mechanical and physical characteristics	7
5 Testing.....	10
5.1 General tests.....	10
5.2 Testing of mechanical and physical characteristics	10
6 Scope of testing.....	15
7 Marking	18
Annex A (informative) Calculating S_{R24} ring stiffness for a solid wall cross-section (Example)	19
A.1 Schematic test set-up and measured values.....	19
A.2 Calculation steps.....	19
Annex B (informativ) Long-term hydrostatic strength test.....	23
Annex C (normative) Reference curves for selected materials	25
C.1 PE 80.....	25
C.2 PE 100	26
C.3 PP-H	27
C.4 PP-B	28
C.5 PP-R	29
Annex D (normative) Minimum wall thickness for pipes sized according to internal diameter	30
D.1 Polyethylene (PE 80 and PE 100)	30
D.2 Polypropylene (PP-H and PP-R).....	32
Annex E (normative) Durability of profiled pipes in applications without pressure	34
Bibliography	35