DIN 16961-2:2018-08 (E)

Thermoplastics pipes and fittings with profiled wall and smooth pipe inside - Part 2: Technical delivery specifications

Contents

Page

Foreword ... 3

1 Scope ... 4

2 Normative references ... 4

3 Material (moulding material) ... 5

4 Requirements ... 6
4.1 General requirements ... 6
4.2 Mechanical and physical characteristics ... 7

5 Testing ... 10
5.1 General tests ... 10
5.2 Testing of mechanical and physical characteristics ... 10

6 Scope of testing ... 15

7 Marking ... 18

Annex A (informative) **Calculating S_{R24} ring stiffness for a solid wall cross-section (Example)** ... 19
A.1 Schematic test set-up and measured values ... 19
A.2 Calculation steps ... 19

Annex B (informativ) **Long-term hydrostatic strength test** ... 23

Annex C (normative) **Reference curves for selected materials** ... 25
C.1 PE 80 ... 25
C.2 PE 100 ... 26
C.3 PP-H ... 27
C.4 PP-B ... 28
C.5 PP-R ... 29

Annex D (normative) **Minimum wall thickness for pipes sized according to internal diameter** ... 30
D.1 Polyethylene (PE 80 and PE 100) ... 30
D.2 Polypropylene (PP-H and PP-R) ... 32

Annex E (normative) **Durability of profiled pipes in applications without pressure** ... 34

Bibliography ... 35