DIN EN ISO 15512:2017-03 (E)

Plastics - Determination of water content (ISO 15512:2016)

Contents

Page

European foreword **4**

Foreword **5**

Introduction **6**

1 Scope **7**

2 Normative references **7**

3 Method A — Extraction with anhydrous methanol **7**

3.1 Principle 7
3.2 Reagents 8
3.3 Apparatus 8
3.4 Preparation of test sample 8
3.4.1 Granules or powder 8
3.4.2 Finished articles 8
3.5 Procedure 9
3.5.1 Precautions 9
3.5.2 Preparation of test portions 9
3.5.3 Determination 9
3.6 Expression of results 9
3.7 Precision 10

4 Method B1 — Water vaporization using a heating tube oven **10**

4.1 Principle 10
4.2 Reagents 10
4.3 Apparatus 11
4.4 Preparation of test sample 12
4.5 Procedure 12
4.5.1 Precautions 12
4.5.2 Preparation of apparatus 12
4.5.3 Equipment check 12
4.5.4 Determination 14
4.6 Expression of results 14
4.7 Precision 15

5 Method B2 — Water vaporization using a heated sample vial **15**

5.1 Principle 15
5.2 Reagents 15
5.3 Apparatus 16
5.4 Preparation of test sample 17
5.5 Procedure 18
5.5.1 Preparation of apparatus 18
5.5.2 Equipment check 18
5.5.3 Determination 18
5.6 Expression of results 20
5.7 Precision 20

6 Method C — Manometric method **21**
6.1 Principle 21
6.2 Reagents 21
6.3 Apparatus 21
6.4 Preparation of test sample 22
6.5 Procedure 22
6.5.1 Equipment 22
6.5.2 Outgassing 23
6.5.3 Calibration 23
6.5.4 Determination 24
6.6 Expression of results 26
6.7 Precision 26

7 Test report **26**

Annex A (informative) **Alternative sample preparation methods and titration methods** **27**

Annex B (informative) **Selection of the optimum heating temperature for the water content determination** **28**

Annex C (normative) **Determination of the water content of a water standard** **30**

Bibliography **31**