ISO 15512:2016-10 (E)

Plastics - Determination of water content

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Method A -- Extraction with anhydrous methanol 1
3.1 Principle 1
3.2 Reagents 2
3.3 Apparatus 2
3.4 Preparation of test sample 2
3.4.1 Granules or powder 2
3.4.2 Finished articles 2
3.5 Procedure 3
3.5.1 Precautions 3
3.5.2 Preparation of test portions 3
3.5.3 Determination 3
3.6 Expression of results 3
3.7 Precision 4

4 Method B1 -- Water vaporization using a heating tube oven 4
4.1 Principle 4
4.2 Reagents 4
4.3 Apparatus 5
4.4 Preparation of test sample 7
4.5 Procedure 7
4.5.1 Precautions 7
4.5.2 Preparation of apparatus 7
4.5.3 Equipment check 7
4.5.4 Determination 8
4.6 Expression of results 8
4.7 Precision 9

5 Method B2 -- Water vaporization using a heated sample vial 9
5.1 Principle 9
5.2 Reagents 9
5.3 Apparatus 10
5.4 Preparation of test sample 11
5.5 Procedure 12
5.5.1 Preparation of apparatus 12
5.5.2 Equipment check 12
5.5.3 Determination 12
5.6 Expression of results 14
5.7 Precision 14

6 Method C -- Manometric method 15
6.1 Principle 15
6.2 Reagents 15
6.3 Apparatus 15
6.4 Preparation of test sample 16

6.5 Procedure 16
6.5.1 Equipment 16
6.5.2 Outgassing 17
6.5.3 Calibration 17
6.5.4 Determination 19
6.6 Expression of results 20
6.7 Precision 20

7 Test report 20

Annex A (informative) Alternative sample preparation methods and titration methods 21

Annex B (informative) Selection of the optimum heating temperature for the water content determination 22

Annex C (normative) Determination of the water content of a water standard 24

Bibliography 25