

DIN EN ISO 13894-2:2015-06 (E)

High-pressure decorative laminates - Composite elements - Part 2: Specifications for composite elements with wood-based substrates for interior use (ISO 13894-2:2005)

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Requirements	5
5	Properties	5
5.1	Appearance	5
5.2	Dimensional tolerances	6
5.3	Surface bond strength	9
5.4	Perpendicular tensile strength	9
5.5	Glue-line quality	9
5.6	Substrate protection against water vapour (thickness swell)	9
5.7	Surface impact resistance	9
Annex A (informative)	Optional properties	10
A.1	General	10
A.2	Resistance to axial withdrawal of wood screws (screw-holding)	10
A.3	Resistance to elevated temperature (short-term exposure)	10
A.4	Resistance to elevated temperature (long-term exposure)	10
A.5	Resistance to water vapour	11
A.6	Flexural strength/flexural modulus of elasticity	11
A.7	Continuous-load capability	12
A.8	Water resistance (edge swell)	12
Annex B (informative)	Reaction to fire	13
Annex C (informative)	Formaldehyde emission	14