

DIN EN ISO 307:2013-08 (E)

Plastics - Polyamides - Determination of viscosity number (ISO 307:2007 + Amd 1:2013) (includes Amendment :2013)

Contents	Page
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	6
4 Principle	7
5 Reagents and materials	7
5.1 Solvents and reagents	7
5.2 Cleaning liquids	8
6 Apparatus	8
7 Preparation of test samples	9
7.1 General	9
7.2 Samples containing less than 98 % (by mass) polyamide	9
8 Calculation of test portion	10
9 Selection of solvent	10
10 Procedure	11
10.1 Cleaning of the viscometer	11
10.2 Preparation of test solution	11
10.3 Measurement of flow times	13
11 Expression of results	14
12 Repeatability and reproducibility	14
13 Relationship between the viscosity number determined in 96 % (by mass) sulfuric acid solution and the viscosity determined in various solvents	15
14 Test report	15
Annex A (informative) Determination of the concentration of commercial sulfuric acid (95 % to 98 %) and adjustment to 96 % by titration	17
Annex B (informative) Determination of the concentration of sulfuric acid (95 % to 98 %) and adjustment to 96 % by flow time measurement in a small capillary viscometer	20
Annex C (informative) Determination of the concentration of commercial formic acid and adjustment to 90 % by titration	22
Annex D (informative) Determination of the concentration of commercial formic acid and adjustment to 90 % by density measurement	24
Annex E (informative) Relationship between the viscosity number determined in 96 % (by mass) sulfuric acid solution and the viscosity determined in various solvents	27
Bibliography	37