DIN EN ISO 11963:2013-03 (E)

Plastics - Polycarbonate sheets - Types, dimensions and characteristics (ISO 11963:2012)

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Composition 5

4 Requirements 5
4.1 Masking 5
4.2 Appearance 5
4.3 Colour 5
4.4 Dimensions 6
4.5 Shrinkage 6
4.6 Basic properties 7
4.7 Weathering behaviour 7
4.8 Other properties 7

5 Test methods 7
5.1 General 7
5.2 Colour 8
5.3 Dimensions 8
5.4 Mechanical properties 8
5.5 Thermal properties 9
5.6 Optical properties 9
5.7 Weathering behaviour 9

6 Reaction to fire 10

7 Use in contact with food 10

8 Retest and rejection 10

Annex A (normative) Determination of change in dimensions at elevated temperature (shrinkage) ..11