

ISO 12176-2:2008-06 (E)

Plastics pipes and fittings - Equipment for fusion jointing polyethylene systems - Part 2: Electrofusion

| Contents | | Page |
|--|--|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 2 |
| 4 | Designation of the different types of control unit | 3 |
| 5 | Construction requirements | 3 |
| 5.1 | General | 3 |
| 5.2 | Electrical safety | 4 |
| 5.3 | Cables | 4 |
| 5.4 | Cable connectors | 4 |
| 5.5 | Operator controls | 5 |
| 5.6 | Displays | 5 |
| 5.7 | Temperature-sensing element for fusion energy compensation | 5 |
| 5.8 | Input data decoder | 5 |
| 5.9 | Digital data output connectors | 5 |
| 5.10 | Transformers | 6 |
| 5.11 | Duty cycle | 6 |
| 6 | Operating procedures | 6 |
| 6.1 | Supply checks | 6 |
| 6.2 | Data input | 7 |
| 6.3 | Data validation | 7 |
| 6.4 | Fusion cycle | 8 |
| 7 | Operating requirements | 8 |
| 7.1 | General | 8 |
| 7.2 | Power supply | 8 |
| 7.3 | Coil resistance measurement/electrical continuity check | 8 |
| 7.4 | Energy output | 9 |
| 7.5 | Safety devices | 9 |
| 7.6 | Counter | 10 |
| 7.7 | Endurance | 10 |
| 8 | Mechanical performance | 11 |
| 8.1 | Shock resistance test | 11 |
| 8.2 | Vibration test | 11 |
| 9 | Technical file | 11 |
| 10 | Marking | 12 |
| Annex A (normative) Designation scheme | | 13 |
| Annex B (informative) Duty cycle | | 16 |
| Annex C (normative) Shock resistance test | | 17 |

| | |
|---|-----------|
| Annex D (normative) Vibration test | 18 |
| Bibliography | 19 |