DIN EN 203-1:2024-07 (E)

Gas heated catering equipment - Part 1: General safety requirements (includes Amendment A1:2023)

Contents

Page

European foreword ... 6

1 Scope ... 7

2 Normative references ... 7

3 Terms and definitions ... 9
3.1 Terminology referring to gases and pressures ... 9
3.2 Terminology referring to appliance design ... 10
3.2.1 Terminology referring to the gas circuit ... 10
3.2.2 Terminology referring to the burner ... 11
3.2.3 Terminology referring to the combustion circuit ... 12
3.2.4 Terminology referring to the auxiliary equipment ... 13
3.3 Terminology referring to appliance operation ... 15
3.3.1 Terminology referring to gas rates ... 15
3.3.2 Terminology referring to gas combustion ... 15

4 Classification ... 17

5 Constructional requirements ... 18
5.1 General ... 18
5.1.1 Conversion to different gases ... 18
5.1.2 Materials and methods of construction ... 20
5.1.3 Use, cleaning and maintenance ... 20
5.1.4 Gas connections ... 20
5.1.5 Soundness ... 21
5.1.6 Supply of combustion air and evacuation of combustion products ... 21
5.1.7 Flame visibility ... 23
5.1.8 Electrical safety ... 23
5.1.9 Construction requirements for gas cylinder compartment ... 23
5.1.10 Cleanability of material in contact with food ... 24
5.2 Particular requirements for components in the gas circuit ... 24
5.2.1 General ... 24
5.2.2 Gas rate control and shut-off device ... 24
5.2.3 Auxiliary equipment ... 26
5.2.4 Burners ... 28
5.2.5 Gas rate adjusters ... 28
5.3 Particular requirements ... 29
5.3.1 Food spillage ... 29
5.3.2 Stability and mechanical safety ... 29
5.3.3 Safety from fire risk ... 29
5.3.4 Appliances connected to water mains ... 29
5.3.5 Pressurized parts ... 29
5.3.6 Appliances with heat-bearing fluid ... 30

6 Performance requirements ... 30
6.1 Soundness ... 30
6.1.1 Soundness of the gas circuit ... 30
6.1.2 Soundness of combustion product circuit of type B appliances ... 30

6.2 Obtaining the gas rate 31
6.2.1 Nominal heat input (Q_n) 31
6.2.2 Full gas rate 31
6.2.3 Reduced gas rate 31
6.2.4 Ignition burner heat input 31
6.3 Safety of operation 32
6.3.1 Burners 32
6.3.2 Temperature limits 32
6.3.3 Ignition – cross-lighting - flame stability 34
6.3.4 Combustion products discharge safety devices for type B_{11BS} appliances 34
6.3.5 Pre-purge 34
6.4 Influence of burners on each other 35
6.5 Auxiliary equipment 35
6.5.1 Flame supervision device 35
6.5.2 Ignition device 36
6.6 Air proving device 36
6.6.1 General 36
6.6.2 Supervision of the combustion air or combustion products rate 36
6.6.3 Supervision of the combustion air pressure or combustion products pressure 37
6.6.4 Gas/air ratio controls 37
6.7 Combustion 37
6.7.1 All appliances (in calm air) 37
6.7.2 Special conditions 37
6.8 Auxiliary energy 38
6.8.1 Electrical energy fluctuation 38
6.8.2 Electrical energy shut off 38
6.8.3 Other types of auxiliary energy 38
6.9 Rational use of energy 38
6.10 Operating requirements - Temperature of the LPG cylinder and its compartment 38
6.10.1 Temperature of the walls of the compartment 38
6.10.2 Temperature of the LPG cylinder 38

7 Test conditions 39
7.1 General 39
7.1.1 Characteristics of the test gases 39
7.1.2 Requirements for making up test gases 39
7.1.3 Test room 39
7.1.4 Preparation of the appliance 39
7.1.5 Practical method of test 40
7.1.6 Test pressures 40
7.1.7 Carrying out the tests 41
7.1.8 Accuracy of measuring instruments 41
7.2 Soundness 42
7.2.1 Soundness of the gas circuit 42
7.2.2 Soundness of the combustion circuit and correct evacuation of the combustion products for type B appliances 42
7.3 Obtaining gas rates 43
7.3.1 General 43
7.3.2 Nominal heat input 43
7.3.3 Full gas rate 45
7.3.4 Reduced gas rate 45
7.3.5 Ignition device 46
7.4 Operational safety 46

7.4.1 Burners 46
7.4.2 Limit temperatures 46
7.4.3 Ignition – cross - lighting - flame stability 47
7.5 Auxiliary equipment 52
7.5.1 Flame supervision device 52
7.6 Combustion 53
7.6.1 General 53
7.6.2 Tests carried out under normal conditions 54
7.6.3 Specific test for type B appliances 56
7.6.4 Test with sooting limit gas 56
7.7 Air-proving device 56
7.7.1 General 56
7.7.2 Supervision of the combustion air or the combustion products rate 57
7.7.3 Supervision of the combustion air or the combustion products pressure 57
7.8 Special tests 58
7.8.1 Stability and mechanical safety 58
7.8.2 Pressurized parts 58
7.8.3 Appliances with heat-bearing fluid 58
7.9 Test method - Overheating of the LPG cylinder and its compartment 58
7.10 Rational use of energy 59

8 Marking and instructions 59
8.1 General requirements for marking and instructions 59
8.2 Marking on the appliance 59
8.2.1 Data plates, labels and packaging 59
8.2.2 Additional marking on the appliance and packaging 60
8.3 Instructions for installation and adjustment 60
8.3.1 Requirements for installation and adjustment 60
8.3.2 Additional requirements for installation and adjustment 62
8.4 Instructions for use and maintenance 62
8.4.1 Requirements for instructions for use and maintenance 62
8.4.2 Additional requirements for instructions for use and maintenance 63

Annex A (informative) National situations 70

A.1 Connection requirements in force in various countries (see 5.1.4) 70

A.2 Requirements for flue connection in force in various countries (see 5.1.6.5) 71

A.3 Categories, test gases and test pressures 72

Annex B (normative) Use of symbols on appliances and packaging 73

B.1 General 73

B.2 Electric power supply 73

B.3 Type of gas 73

B.4 Gas supply pressure 73

B.5 Country of destination 74

B.6 Category 74

B.7 Other optional information 74

B.8 Nominal heat input of burner 74

B.9 Nominal heat input of set of burners on appliance 74

Annex C (informative) Trilingual list of appliances in the scope of EN 203-1 and corresponding Part 2 ..... **75**

Annex D (informative) Configuration of the gas circuit **77**

D.1 Minimum requirements for appliances with or without fan, but with permanent or alternating ignition burner and appliances with fan and pre-purge **77**

D.2 Minimum requirements for appliances with fan, without permanent or alternating ignition burner and without pre-purge **78**

Annex E (normative) Material in contact with food **79**

Annex ZA (informative) Relationship between this European Standard and the essential requirements of Regulation (EU) 2016/426 aimed to be covered **82**

Bibliography **85**