DIN EN 16510-2-4:2023-11 (E)

Residential solid fuel burning appliances - Part 2-4: Independent boilers - Nominal heat output up to 50 kW

Contents

Page

European foreword 4

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Characteristics 6
4.1 Protection of combustible materials 7
4.2 Carbon monoxide emission (CO) 8
4.3 Nitrogen oxides (NOx) emissions 8
4.4 Emission of organic gaseous compounds (OGC) 9
4.5 Particulate matter (PM) emissions 9
4.6 Safety and accessibility in use 10
4.6.1 General 10
4.6.2 Flue gas outlet temperature at nominal heat output 10
4.6.3 Flue gas outlet temperature at part load heat output 10
4.6.4 Minimum flue draught 10
4.6.5 Flue gas mass flow at nominal heat output 12
4.6.6 Flue gas mass flow at part load heat output 12
4.6.7 Fire safety of installation to the chimney 12
4.7 Energy economy and heat retention 12
4.7.1 Space heat output at nominal heat output 12
4.7.2 Water heat output, if existing at nominal heat output 12
4.7.3 Efficiency at nominal heat output 13
4.7.4 Space heat output at part load heat output 13
4.7.5 Water heat output, if existing at part load heat output 13
4.7.6 Efficiency at part load heat output 13
4.7.7 Seasonal space heating efficiency at appliance's nominal heat output 13
4.7.8 Energy efficiency 14
4.7.9 Electric power consumption at nominal heat output, if existing 14
4.7.10 Electric power consumption at part load heat output, if existing 14
4.7.11 Standby mode power consumption, if existing 15
4.8 Environmental sustainability 15

5 Descriptive features 16
5.1 Data for potential use with room ventilation systems: type of appliance (in relation to its tightness to the room) 16
5.2 Data for the building's statics: appliance's mass 16
5.3 Materials and construction elements 16
5.3.1 General 16
5.3.2 General stresses 17
5.3.3 Integral boiler or heat exchanger 17
5.4 Risk of burning fuel falling out 17
5.5 Temperature rise in the fuel storage 17
5.6 Temperature rise of the operating components 17
5.7 Spillage of flue gases into the room 17
5.7.1 Possible spillage of CO, if relevant for the fuel type 17
5.7.2 Open operation 17
5.8 Cleanability 17

5.8.1 Heating surfaces ... 17
5.8.2 Flueways ... 17
5.8.3 Ashpan ... 18
5.8.4 Bottomgrate ... 18
5.8.5 Damper ... 18
5.8.6 Fan-cut-out-device ... 18
5.9 Strength and leak tightness of boiler shells ... 18

6 Assessment and verification of constancy of performance - AVCP ... 18
6.1 General ... 18
6.2 Assessment of performance ... 18
6.2.1 General ... 18
6.2.2 Test samples, testing and compliance criteria ... 19
6.3 Verification of constancy of performance ... 21
6.3.1 Factory production control (FPC) ... 21

Annex A (normative) Test methods ... 25

A.1 Test environment ... 25
A.2 Test assembly ... 25
A.3 Measurement equipment ... 25
A.4 Test procedures ... 25
A.5 Test results ... 28
A.6 Calculation methods ... 28
A.7 Test report ... 28

Annex ZA (informative) Relationship of this European Standard with Regulation (EU) No. 305/2011 29

ZA.1 Scope and relevant characteristics ... 29

ZA.2 System of Assessment and Verification of Constancy of Performance (AVCP) ... 32

ZA.3 Assignment of AVCP tasks ... 33