

ISO 7165:2017-07 (E)

Fire fighting - Portable fire extinguishers - Performance and construction

Contents		Page
Foreword		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Classification of extinguishers	4
5	Extinguishing media, propellants and filling requirements	4
5.1	Extinguishing media	4
5.1.1	Carbon dioxide	4
5.1.2	Clean agents	4
5.1.3	Powders	4
5.1.4	Foam concentrates	5
5.1.5	Water-based agents	5
5.2	Propellants	5
5.3	Filling requirements	5
5.3.1	Fill density	5
5.3.2	Filling tolerance	5
5.3.3	Charges	5
6	Pressure requirements for low-pressure extinguishers	6
6.1	Test pressure	6
6.2	Minimum burst pressure	6
7	General operating performance requirements	6
7.1	Operating temperatures	6
7.2	Minimum effective discharge time and bulk range of discharge	6
7.2.1	Class A-rated extinguishers	6
7.2.2	Class B rated extinguishers	7
7.2.3	Bulk range	8
7.3	Resistance to temperature changes	9
7.3.1	Requirements	9
7.3.2	Test method	9
7.4	Retention of charge	9
7.4.1	Routine checks	9
7.4.2	Retention of charge following partial discharge	10
7.4.3	Long-term leakage test	11
7.5	Mechanical resistance	11
7.5.1	Resistance to impact	11
7.5.2	Resistance to vibrations	12
7.6	Resistance to corrosion	13
7.6.1	External corrosion test	13
7.6.2	Internal corrosion test for extinguishers using water-based media	14
7.7	Tapping test (powder extinguishers only)	14
7.7.1	Requirements	14
7.7.2	Test apparatus	14
7.7.3	Test method	17
7.8	Intermittent discharge test	18

8	Performance requirements for test fires	18
8.1	Rating suitability for the various classes of fire	18
8.1.1	Class A	18
8.1.2	Class B	19
8.1.3	Class C	19
8.1.4	Class D	19
8.1.5	Class F	20
8.2	Test fires -- General	20
8.2.1	Operator's clothing	20
8.2.2	Requirements for extinguishment	20
8.2.3	Test extinguishers and method of use	20
8.2.4	Test schedule	21
8.3	Class A test fire	21
8.3.1	Location	21
8.3.2	Construction	21
8.3.3	Procedure	22
8.4	Class B test fire	24
8.4.1	General	24
8.4.2	Location	24
8.4.3	Construction	25
8.4.4	Fuel	25
8.4.5	Procedure	26
8.4.6	Low-temperature extinguishing test	26
8.5	Class D test fire	26
8.5.1	General	26
8.5.2	Metal chip or turning fires	27
8.5.3	Metal powder or dust fires	28
8.5.4	Shallow liquid metal fires	28
8.5.5	Simulated casting fire	29
8.6	Electrical conductivity of extinguisher discharge	30
8.6.1	Water-based extinguishers	30
8.6.2	Requirements	30
8.6.3	Test for electrical conductivity	30
8.7	Class F test fire	30
8.7.1	Location	30
8.7.2	Construction	30
8.7.3	Fuel	31
8.7.4	Procedure	31
8.8	Class F splash test	33
8.8.1	Location	33
8.8.2	Construction	33
8.8.3	Fuel	34
8.8.4	Procedure	34
8.8.5	Requirements	36
9	Construction requirements	36
9.1	High-pressure extinguishers	36
9.2	Low-pressure extinguishers	36
9.2.1	General requirements	36
9.2.2	Burst test	37
9.2.3	Crushing test	37
9.2.4	Permanent volumetric expansion test	38
9.2.5	Welded low-carbon steel cylinder	38
9.2.6	Stainless steel cylinders	39
9.2.7	Aluminium cylinders	39
9.3	Carrying handle	39
9.4	Mounting	40
9.5	Caps, valves and closures	40
9.6	Safety devices	41
9.7	Manufacturing tests	41
9.7.1	Low-pressure cylinders	41

9.7.2	Leakage tests	41
9.8	Requirements for plastics components	41
9.8.1	General requirements	41
9.8.2	Requirements for normally pressurized components	42
9.8.3	Ultraviolet light exposure	42
9.8.4	Impact resistance	43
9.8.5	Normally non-pressurized components	43
9.8.6	Test for exposure to extinguishing medium	43
9.9	Hose assemblies	43
9.10	Method of operation	44
9.11	Safety-locking devices	45
9.12	Requirements for pressure gauges and indicators for low-pressure extinguishers	46
9.12.1	General	46
9.12.2	Calibration test -- Gauges and indicators	47
9.12.3	Burst strength test -- Gauges and indicators	47
9.12.4	Overpressure test -- Gauges	47
9.12.5	Impulse test -- Gauges	48
9.12.6	Pressure gauge relief test	48
9.12.7	Water resistance test -- Gauges and indicators	48
9.12.8	Leakage test -- Gauges and indicators	48
9.12.9	Plastics components -- Gauges and indicators	48
9.13	Dip-tubes and filters -- Water-based extinguishers	48
9.14	Special requirements for CO2 extinguishers	49
9.15	Gasket and O-rings	49
9.15.1	Tensile strength, elongation, maximum set and hardness	49
9.15.2	Compression set	49
10	Marking and colour	50
10.1	Colour	50
10.2	Marking	50
10.2.1	General	50
10.2.2	Use-code symbols	52
10.2.3	Recharging instructions	53
10.3	Inspection instructions	53
11	Manuals	54
11.1	User manual	54
11.2	Service manual	54
Annex A (normative) Alternate test fire for powder extinguishers with a rating exceeding 144B		55
Annex B (normative) Polar solvents		60
Annex C (normative) Clean agent FK-5-1-12 -- Extinguishing agent physical properties		63
Annex D (normative) Clean agent HCFC Blend B -- Extinguishing agent physical properties		66
Annex E (normative) Clean agent HFC-227ea -- Extinguishing agent physical properties		69
Annex F (normative) Clean Agent HFC-236fa -- Extinguishing agent physical properties		72
Bibliography		75