

DIN EN 13445-2:2021-12 (E)

Unfired pressure vessels - Part 2: Materials

Contents	Page
European foreword	4
1 Scope	5
2 Normative references	5
3 Terms, definitions, symbols and units	7
3.1 Terms and définitions	7
3.2 Symbols and units	9
4 Requirements for materials to be used for pressure-bearing parts	11
4.1 General	11
4.2 Special provisions	13
4.2.1 Special properties	13
4.2.2 Design temperature above 20 °C	13
4.2.3 Prevention of brittle fracture	14
4.2.4 Design properties in the creep range	14
4.2.5 Specific requirements for steels for fasteners	14
4.3 Technical delivery conditions	15
4.3.1 European Standards	15
4.3.2 European Approval for Materials	15
4.3.3 Particular material appraisals	15
4.3.4 Clad products	15
4.3.5 Welding consumables	15
4.4 Marking	15
5 Requirements for materials to be used for non-pressure parts	16
(normative) Grouping system for steels for pressure equipment	17
(normative) Requirements for prevention of brittle fracture at low temperatures	19
B.1 General	19
B.2 Material selection and impact energy requirements	20
B.2.1 Introduction	20
B.2.2 Method 1	20
B.2.3 Method 2	30
B.2.4 Method 3 -- Fracture mechanics analysis	42
B.3 General test requirements	43
B.3.1 General	43
B.3.2 Sub-sized specimens	44
B.4 Welds	45
B.4.1 General	45
B.4.2 Welding procedure qualification	45
B.4.3 Production test plates	45
B.5 Materials for use at elevated temperatures	45
B.5.1 General	45
B.5.2 Materials	46
B.5.3 Welding procedure qualification and production test plates	46
B.5.4 Start up and shut down procedure	46
B.5.5 Pressure test	46

Issue 1 (2021-05) (informative) Procedure for determination of the weld creep strength reduction factor (WCSRF)	54
(informative) Technical delivery conditions for clad products for pressure purposes	55
D.1 Introductory note	55
D.2 Requirements for the material	55
D.3 Requirements for the deposited material	55
D.4 Qualification of the cladding procedure	56
D.5 Production tests	57
(informative) European steels for pressure purposes	59
E.1 European Standards for steels and steel components for pressure purposes	59
E.2 European standardised steels grouped according to product forms	60
(normative) Special provisions for materials and components	83
F.1 General	83
F.2 Mechanical properties and technical delivery conditions for fasteners in accordance with EN ISO 3506	83
F.2.1 Mechanical properties for austenitic bolts in accordance with EN ISO 3506-1	83
F.2.2 Delivery conditions for austenitic fasteners	84
Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2014/68/EU aimed to be covered	86
Bibliography	87