

DIN EN 13121-1:2021-11 (E)

GRP tanks and vessels for use above ground - Part 1: Raw materials - Specification conditions and acceptance criteria

Contents

Page

European foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms, definitions, symbols and abbreviations	8
3.1 Terms and definitions	8
3.2 Symbols and abbreviations	8
4 Thermosetting resins	9
4.1 General	9
4.2 Unsaturated polyester resins	11
4.3 Vinylester resins	11
4.4 Vinylester urethane resins	11
4.5 Epoxy resins	11
4.6 Furane resins	11
4.7 Phenolic resins	11
4.8 Characterization of thermosetting resins in the uncured state	11
4.9 Characterization of thermosetting resins in the cured state	13
5 Curing agents for unsaturated polyester and vinylester resins	13
5.1 General	13
5.2 Initiators	13
5.3 Accelerators, organometallic	13
5.4 Promoters	13
5.5 Inhibitors	14
5.6 Acetyl acetone	14
6 Reinforcing materials	14
6.1 General	14
6.2 Surface nonwovens	14
6.3 Chopped strand mats	14
6.4 Continuous strand mats	14
6.5 Fabrics/Woven roving	15
6.6 Rovings for winding and for chopping applications	15
7 Additives	15
7.1 General	15
7.2 Thixotropic agents	15
7.3 Conductive fillers	15
7.4 Fire retardants	15
7.5 Paraffin wax	16
7.6 Aggregates and fillers	16
7.7 Ultraviolet absorbers	16
7.8 Pigments	16
7.9 Surface active agents	16
8 Thermoplastic lining materials	16

8.1	General	16
8.2	Mechanical and thermal properties	17
8.3	Welding consumables	19
8.4	Dimensional stability	19
9	Material conformance documentation	19
9.1	General	19
9.2	Unsaturated polyester, vinylester and vinylester urethane resins	19
9.3	Epoxy resins and hardeners	20
9.4	Furane and phenolic resins	20
9.5	Curing agents and additives	20
9.6	Surface nonwovens	20
9.7	Chopped strand mats	20
9.8	Woven fabrics/Woven roving fabrics	20
9.9	Rovings for winding and for chopping applications	21
9.10	Thermoplastic linings	21
Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2014/68/EU aimed to be covered		22