

ISO 13669:2025-07 (E)

Fasteners - Grooved pins - General requirements

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Shapes and ends for grooved pins	2
4.1	Ends for grooved pins	2
4.2	Groove ends	2
4.3	Groove shapes	3
4.3.1	Diamond groove (symbol D)	3
4.3.2	oval groove (symbol O)	3
4.3.3	progressive groove (symbol P)	3
5	Principles for grooved pins and assembly	3
5.1	Principles for grooved pins	3
5.2	Assembly	4
6	Dimensions and tolerances	5
6.1	General	5
6.2	Expanded diameter d2 and control method	5
6.3	Pin straightness	7
7	Mechanical and physical properties	7
7.1	General	7
7.2	Shear resistance	7
7.3	Hardness	8
7.4	Pins in materials other than non-heat treated steel or stainless steel	9
8	Inspection	9
8.1	Manufacturer's inspection	9
8.2	Supplier's inspection	10
8.3	Purchaser's inspection	10
8.4	Delivery of test results	10
9	Marking and labelling	10
9.1	Marking on grooved pins	10
9.2	Labelling on packages	10
Annex A (informative) Control of straightness for grooved pins		11
Bibliography		16