DIN EN ISO 3506-4:2026-06 (E)

Fasteners - Mechanical properties of corrosion-resistant stainless steel fasteners - Part 4: Tapping screws with specified grades and hardness classes (ISO 3506-4:2025)

Contents

Page

Foreword ... **iv**

Introduction ... **vi**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**

4 Designation system for stainless steel grades and hardness classes ... **2**
4.1 General ... 2
4.2 Designation of stainless steel grades (first block) ... 4
4.3 Designation of hardness classes (second block) ... 4

5 Materials ... **4**
5.1 Chemical composition ... 4
5.2 Heat treatment for martensitic stainless steel tapping screws ... 5
5.3 Surface condition (finish and/or coating) ... 5
5.4 Corrosion resistance ... 6
5.5 Magnetic properties ... 6

6 Requirements for mechanical, physical and functional properties ... **6**
6.1 General ... 6
6.2 Surface hardness for martensitic grades ... 6
6.3 Core hardness ... 7
6.4 Thread forming ability ... 7
6.5 Torsional strength ... 7

7 Inspection ... **8**
7.1 Manufacturer's inspection ... 8
7.2 Supplier's inspection ... 8
7.3 Purchaser's inspection ... 8
7.4 Delivery of test results ... 8

8 Test methods ... **8**
8.1 General ... 8
8.2 Hardness test ... 9
8.2.1 General ... 9
8.2.2 Surface hardness test ... 9
8.2.3 Core hardness test ... 9
8.2.4 Test results and requirements ... 9
8.3 Drive test ... 10
8.4 Torsional test ... 10

9 Marking and labelling ... **11**
9.1 General ... 11
9.2 Marking on the tapping screws ... 12
9.3 Labelling of the packages ... 12

Bibliography ... **13**