DIN EN ISO 3506-3:2026-06 (E)

Fasteners - Mechanical properties of corrosion resistant stainless steel fasteners - Part 3: Set screws (and similar fasteners not under tensile stress) with specified grades and hardness classes (ISO 3506-3:2025)

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **2**

4 Designation system for stainless steel grades and hardness classes ... **2**
4.1 General ... 2
4.2 Designation of stainless steel grades (first block) ... 3
4.3 Designation of hardness classes (second block) ... 3

5 Materials ... **4**
5.1 Chemical composition ... 4
5.2 Surface condition (finish and/or coating) ... 5
5.3 Corrosion resistance ... 6
5.4 Magnetic properties ... 6

6 Requirements for mechanical and physical properties ... **6**
6.1 General ... 6
6.2 Hardness requirements ... 6
6.3 Proof torque requirements for socket set screws ... 6

7 Inspection ... **7**
7.1 Manufacturer's inspection ... 7
7.2 Supplier's inspection ... 7
7.3 Purchaser's inspection ... 7
7.4 Delivery of test results ... 7

8 Test methods ... **7**
8.1 General ... 7
8.2 Hardness test for set screws ... 7
8.2.1 General ... 7
8.2.2 Test procedure ... 7
8.2.3 Test result and requirement ... 8
8.3 Proof torque test for socket set screws ... 8
8.3.1 General ... 8
8.3.2 Test procedure ... 8
8.3.3 Test result and requirement ... 10

9 Marking and labelling ... **10**
9.1 General ... 10
9.2 Marking on the set screws ... 10
9.3 Labelling of the packages ... 11

Bibliography ... **12**