

DIN 580:2024-05 (E)

Lifting eye bolts

Contents		Page
Foreword		4
1 Scope		5
2 Normative references		5
3 Terms and definitions		6
4 Dimensions		6
5 Technical delivery conditions		12
6 Minimum breaking force		13
7 Tensile testing		14
8 User information		14
9 Load-bearing capacity		14
10 Marking		16
11 Designation		17
Annex A (normative) User information		18
Annex B (informative) Relationship between this national document and the essential requirements of EC Directive 2006/42/EC		19
B.1 General		19
B.2 List of significant hazards		19
B.3 Type test		20
B.3.1 General		20
B.3.2 Deformation test		20
B.3.3 Static tensile test		22
B.4 Instructions for use		22
B.5 Assembly and operating instructions		22
B.5.1 Using lifting eye bolts		22
B.5.2 Correct fitting of lifting eye bolts		23
B.5.3 Inspection		23
B.5.4 Storage and handling		24
B.6 Declaration of conformity sample		26
Bibliography		27
Figures Figure 1 -- Dimensions		7
Figure 2 -- Examples of test assembly		14
Figure 3 -- Example of marking eye bolts		16
Figure A.1 -- Illustration of lateral loading (to be avoided)		18

Figure B.1 -- Alignment of lifting eye bolts when used in pairs	24
Figure B.2 -- Correct method of slinging pairs of lifting eye bolts	24
Figure B.3 -- Incorrect method of slinging pairs of lifting eye bolts	25
Figure B.4 -- Illustration of lateral loading (to be avoided)	25
Tables Table 1 -- Dimensions M6 to M30	8
Table 2 -- Dimensions M33 to M100 × 6	9
Table 3 -- Technical delivery conditions and relevant standards	12
Table 4 -- Minimum breaking forces	13
Table 5 -- Load-bearing capacity depending on direction of loading	15
Table B.1 -- Relationship between this document and Directive 2006/42/EC	19
Table B.2 -- Hazards and related requirements	20
Table B.3 -- Test loads for deformation test	21
Table B.4 -- of the instructions for use	22