

ISO 898-2:2022-09 (E)

Fasteners - Mechanical properties of fasteners made of carbon steel and alloy steel - Part 2: Nuts with specified property classes

Contents	Page
Foreword.....	v
Introduction.....	vii
1 Scope	1
2 Normative references	2
3 Terms and definitions	2
4 Symbols	2
5 Designation systems	3
5.1 Nut styles.....	3
5.2 Property classes.....	3
5.2.1 Regular nuts (style 1) and high nuts (style 2).....	3
5.2.2 Thin nuts (style 0).....	4
6 Design of bolt and nut assemblies	4
7 Material, heat treatment, chemical composition and steel microstructure	4
7.1 General.....	4
7.2 Heat treatment.....	5
7.3 Chemical composition.....	5
7.4 Steel microstructure.....	7
7.4.1 Non-quenched and tempered nuts.....	7
7.4.2 Quenched and tempered nuts.....	7
8 Mechanical and physical properties	7
8.1 General.....	7
8.2 Proof load.....	8
8.3 Hardness.....	9
8.4 Surface integrity.....	11
9 Inspection	11
9.1 Manufacturer's inspection.....	11
9.2 Supplier's inspection.....	11
9.3 Purchaser's inspection.....	11
9.4 Delivery of test results.....	12
10 Test methods	12
10.1 Proof load test.....	12
10.1.1 General.....	12
10.1.2 Applicability.....	12
10.1.3 Apparatus.....	12
10.1.4 Testing device.....	12
10.1.5 Test procedure.....	13
10.1.6 Test results and requirements.....	14
10.2 Hardness tests.....	14
10.2.1 General.....	14
10.2.2 Applicability.....	14
10.2.3 Test methods.....	14
10.2.4 Test procedures for routine inspection.....	14
10.2.5 Hardness determined in the thread.....	16
10.2.6 Hardness determined in the core.....	17
10.2.7 Uniformity of hardness for quenched and tempered nuts (QT).....	18

10.2.8	Requirements for non-quenched and tempered nuts (NQT).....	18
10.2.9	Requirements for quenched and tempered nuts (QT).....	18
10.3	Steel microstructure.....	19
10.3.1	General.....	19
10.3.2	Applicability.....	19
10.3.3	Test method.....	19
10.3.4	Test results and requirements.....	19
10.4	Retempering test.....	19
10.4.1	General.....	19
10.4.2	Test procedure.....	19
10.4.3	Test results and requirements.....	20
10.5	Surface discontinuity inspection.....	20
11	Marking and labelling.....	20
11.1	General requirements.....	20
11.2	Property class marking symbols for nuts with full loadability.....	20
11.3	Property class marking symbols for nuts with reduced loadability.....	21
11.4	Manufacturer's identification mark.....	21
11.5	Nut marking.....	21
11.6	Marking of the packages (labelling).....	23
	Annex A (normative) Thread dimensions of the test mandrel.....	25
	Annex B (informative) Design principles for nuts.....	27
	Annex C (informative) Stress under proof load, S_p.....	29
	Bibliography.....	31