

DIN EN ISO 898-3:2021-11 (E)

Fasteners - Mechanical properties of fasteners made of carbon steel and alloy steel - Part 3: Flat washers with specified property classes (ISO 898-3:2018 + Amd 1:2020) (includes Amendment A1:2021)

Contents	Page
European foreword	3
A1 European foreword to Amendment A1	4
Foreword	5
A1 Foreword to Amendment A1	6
Introduction	7
1 Scope	8
2 Normative references	8
3 Terms and definitions	9
4 Symbols	9
5 Designation system for property classes of washers and combination with property classes of bolts, screws, studs and nuts	9
6 Materials	10
7 Mechanical and physical properties	11
8 Test methods	12
8.1 Hardness test	12
8.1.1 General	12
8.1.2 Hardness test on the washer bearing surface	13
8.1.3 Hardness determined on a transverse radial section through the washer	16
8.2 Decarburization test	17
8.2.1 General	17
8.2.2 Microscopic method	17
8.2.3 Hardness method	18
8.3 Carburization test	19
8.3.1 General	19
8.3.2 Test procedure	19
8.3.3 Requirements	19
8.4 Retempering test	19
8.4.1 General	19
8.4.2 Test procedure	19
8.4.3 Requirements	19
9 Marking	20
9.1 General	20
9.2 Marking of washers	20
9.3 Marking of packages	20
Annex A (normative) Ductility test for washers of property class 380HV	21
Bibliography	24