DIN 983:2021-06 (E)

Retaining rings with lugs for shafts (internal circlips)

Contents

Page

Foreword 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Symbols 6

5 Dimensions and design details 7

6 Material 11

7 Finish 11

8 Testing 12
8.1 Testing the material 12
8.2 Bend and fracture test 12
8.3 Testing deformation 12
8.3.1 Testing the conical deformation 12
8.3.2 Testing the spiral flatness 13
8.4 Functional test (permanent set and grip test) 13
8.5 Acceptance inspection 14

9 Load bearing capacity 14
9.1 General 14
9.2 Load bearing capacity of groove FN 14
9.3 Load bearing capacity of retaining ring FR 15

10 Detaching speed nabl 16

11 Concealed assembly 16

12 Design of the groove 16
12.1 Groove diameter d2 16
12.2 Groove width m 17
12.3 Design of the groove base 17

13 Mounting of retaining ring 18

14 Designation 19

Figures Figure 1 -- Retaining ring 7

Figure 2 -- Installation example 7

Figure 3 -- Bend test 12

Figure 4 -- Testing conical deformation 12

Figure 5 -- Testing spiral flatness 13

Figure 6 -- Sharp-edged abutment 15

Figure 7 -- Abutment with edge chamfering distance (chamfering or rounding) 15

Figure 8 -- Sharp-edged abutment at the retaining ring using a supporting ring 16

Figure 9 -- Concealed assembly 16

Figure 10 -- Groove shapes 17

Figure 11 -- Design of the groove base 18

Figure 12 -- Mounting using a taper 19

Tables Table 1 -- Design 8

Table 2 -- Hardness of retaining rings 11

Table 3 -- Corrosion protection of retaining rings 11

Table 4 -- Conical deformation 13

Table 5 -- Spiral flatness 13

Table 6 -- Characteristics 14