

DIN 267-30:2016-12 (E)

Fasteners - Technical specifications - Part 30: Metric thread rolling screws of property class 10.9

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Materials	4
4	Mechanical properties	4
4.1	General	4
4.2	Heat treatment	5
4.3	Breaking torque	5
4.4	Ability to form a mating thread	5
4.5	Insertion of replacement metric screw	6
4.6	Protective surface finish	6
4.7	Lubrication of thread rolling screws	6
5	Testing	6
5.1	General	6
5.2	Torsional test	6
5.3	Driveability test	6
5.3.1	Thread rolling ability	6
5.3.2	Test plate	7
6	Torque meter	7
7	Marking	7
8	Designation	7
9	Bibliography	8