

DIN EN ISO 16047:2013-01 (E)

Fasteners - Torque/clamp force testing (ISO 16047:2005 + Amd 1:2012) (includes Amendment :2012)

Contents		Page
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	Symbols and their designations	7
5	Principle of test	8
5.1	General	8
5.2	Determination of coefficients of friction	8
5.3	Determination of torque coefficient K (K-factor)	9
5.4	Determination of ratio T/F	9
6	Apparatus	9
6.1	Testing machine	9
6.2	Test fixture	9
7	Test parts	10
7.1	General	10
7.2	Test-bearing plates or test washers	11
7.3	Test nuts for testing bolts, screws and studs	12
7.4	Test bolts or test screws for testing nuts	12
8	Testing under standard conditions	13
9	Testing under specific conditions	13
10	Evaluation of results	13
10.1	Determination of torque coefficient K	13
10.2	Determination of coefficient of total friction t_{tot}	14
10.3	Determination of coefficient of friction between threads t_h	14
10.4	Determination of coefficient of friction between bearing surfaces b	15
10.5	Determination of yield clamp force F_y	15
10.6	Determination of yield tightening torque T_y	15
10.7	Determination of ultimate clamp force F_u	15
10.8	Determination of ultimate tightening torque T_u	15
11	Test report	15
11.1	General	15
11.2	Description of fasteners to be tested	16
11.3	Description of test parts	17
11.4	Testing machine	17
11.5	Test fixture	18
11.6	Environmental conditions	18
11.7	Specific conditions	18
11.8	Test results	18
	Bibliography	19