

DIN EN ISO 15977:2011-02 (E)

Open end blind rivets with break pull mandrel and protruding head - AIA/St (ISO 15977:2002)

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Dimensions	4
3.1	General	4
3.2	Rivet dimensions	4
3.3	Clearance hole diameters	6
4	Material and finish	7
5	Mechanical properties	7
6	Mandrel push-out resistance	7
7	Mandrel head retention capability	7
8	Workmanship	8
9	Acceptance testing	8
10	Designation	8
Annex A (informative) Design formulae		9
Annex ZA (normative) Normative references to international publications with their relevant European publications		10