DIN EN ISO 11970:2007-09 (E)

Specification and approval of welding procedures for production welding of steel castings (ISO 11970:2001)

Contents

Page

Foreword ... **3**

Introduction ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **6**

4 Preliminary welding procedure specification (pWPS) ... **6**

5 Welding procedure test ... **7**

6 Test piece ... **7**

7 Examination and testing ... **9**

8 Range of approval ... **12**

9 Welding procedure approval record (WPAR) ... **16**

Annex A (informative) **Welding procedure approval — Record form (WPAR) welding procedure approval — Test certificate** ... **17**

Annex B (normative) **Details of weld test** ... **18**