

ISO 9328-2:2004-08 (E)

Steel flat products for pressure purposes - Technical delivery conditions - Part 2: Non-alloy and alloy steels with specified elevated temperature properties

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Classification and designation	1
4.1	Classification	1
4.2	Designation	2
5	Information to be supplied by the purchaser	2
5.1	Mandatory information	2
5.2	Options	2
5.3	Example for ordering	3
6	Requirements	3
6.1	Steelmaking process	3
6.2	Delivery condition	3
6.3	Chemical composition	3
6.4	Mechanical properties	5
6.5	Surface condition	5
6.6	Internal soundness	5
6.7	Weldability	5
6.8	Dimensions and tolerances on dimensions	5
6.9	Calculation of mass	5
6.10	Resistance to hydrogen-induced cracking	5
6.11	Embrittlement of CrMo steels	6
7	Inspection	6
7.1	Types of inspection and inspection documents	6
7.2	Tests to be carried out	6
7.3	Retests	6
8	Sampling	6
9	Test methods	6
10	Marking	6
Annex A (normative) Chemical composition and mechanical properties of products delivered in accordance with European design codes		7
Annex B (normative) Chemical composition and mechanical properties of products delivered in accordance with ASME type design codes		15
designation of comparable steel grades in national or regional standards		18

Annex D (informative) Guidelines for heat treatment	20
Annex E (informative) Critical time-temperature parameter Pcrit and possible combinations of stress relieving temperature and holding time	22
Annex F (informative) Reference data of strength for 1 % (plastic) creep strain and creep rupture ...	23
Annex G (normative) Evaluation of resistance to hydrogen-induced cracking	29
Annex H (normative) Step cooling test	30
Bibliography	31