ISO 8458-2:2026-01 (E)

Steel wire for mechanical springs - Part 2: Patented cold-drawn non-alloy steel wire

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Classificationanddesignation 1

5 Dimensions and supply conditions 2
5.1 Dimensional tolerances 2
5.2 Welds 2
5.3 Cast of the wire 2
5.4 Straightness of cut lengths 2

6 Requirements 3
6.1 Material 3
6.1.1 General 3
6.1.2 Chemical composition 3
6.2 Coating and surface finish 3
6.3 Surface quality 4
6.4 Mechanical properties 4
6.5 Technological properties 7
6.5.1 Wrapping test 7
6.5.2 Torsion test 7
6.5.3 Bend test 8
6.5.4 Coiling test 8

7 Inspection and testing 8
7.1 Test methods and other requirements 8
7.2 Extent of testing 8

Bibliography 10