

ISO 10544:2024-01 (E)

Cold-reduced steel wire for the reinforcement of concrete and the manufacture of welded fabric

Foreword.....	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Dimensions, masses and tolerances	3
5 Geometry of ribbed and indented wires	4
5.1 Ribbed wire.....	4
5.2 Indented wire.....	6
6 Chemical composition	8
7 Mechanical properties	9
7.1 Tensile properties.....	9
7.2 Bending properties.....	9
7.3 Rebending properties.....	9
8 Testing of mechanical properties	9
8.1 Tensile test.....	9
8.2 Bend test.....	10
8.3 Rebend test.....	10
9 Designation	10
10 Marking	10
10.1 Marking on the wire.....	10
10.2 Marking of bundles or coils.....	11
11 Testing and inspection	11
11.1 General.....	11
11.2 Evaluation of conformity during production.....	11
11.3 Testing of a specific delivery.....	11
11.4 Verification of conformity.....	11
11.4.1 Organization.....	11
11.4.2 Extent of sampling and testing.....	11
11.4.3 Evaluation of the results.....	12
11.5 Verification of guaranteed minimum values.....	13
12 Test report	13
Annex A (informative) Identification of origin on the wire	14
Bibliography	16