ISO 683-7:2023-11 (E)

Heat-treatable steels, alloy steels and free-cutting steels - Part 7: Bright products of non-alloy and alloy steels

Contents

Page

Foreword v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 2

4 Classificationanddesignation 3
4.1 Classification 3
4.2 Designation 3

5 Information to be supplied by the purchaser 3
5.1 Mandatory information 3
5.2 Options/Supplementary or special requirements 4
5.3 Ordering example 4

6 Manufacturing process 5
6.1 General 5
6.2 Treatment and surface condition at delivery 5
6.2.1 Treatment condition 5
6.2.2 Surface conditions 5
6.3 Traceability of the cast 5

7 Requirements 5
7.1 General 5
7.2 Chemical composition 5
7.3 Mechanical properties 6
7.4 Hardenability 6
7.5 Machinability 6
7.6 Grain size 7
7.7 Non-metallic inclusions 7
7.7.1 Microscopic inclusions 7
7.7.2 Macroscopic inclusions 7
7.8 Internal soundness 7
7.9 Decarburization 7
7.10 Shape, dimensions and tolerances 7
7.11 Surface quality 8

8 Inspection 8
8.1 Testing procedures and types of documents 8
8.2 Frequency of testing 9
8.3 Specific inspection and testing 10
8.3.1 Verification of the hardenability, hardness and mechanical properties 10
8.3.2 Visual and dimensional inspection 11

9 Test methods 11
9.1 Chemical analysis 11
9.2 Mechanical tests 11
9.2.1 Tensile test 11
9.2.2 Impact test 11

9.3 Hardness and hardenability tests 11
9.3.1 Hardness in treatment conditions +A and +FP 11
9.3.2 Verification of hardenability 12
9.4 Verification of dimensions 12
9.5 Retests 12

10 Marking 12

Annex A (informative) Steel grades and chemical composition according to ISO 630-2, ISO 683-1, ISO 683-2, ISO 683-3 and ISO 683-4 39

Annex B (normative) Determination of the diameter of the equivalent ruling section for mechanical properties 45

Annex C (normative) Supplementary or special requirements 48

Annex D (normative) Methods for evaluating straightness 50

Annex E (informative) Designation of steels given in this document and of comparable grades covered in various designation systems 51

Bibliography 55