

ISO 14284:2022-10 (E)

Steel and iron - Sampling and preparation of samples for the determination of chemical composition

Contents		Page
Foreword		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Requirements for sampling and sample preparation	3
4.1	General	3
4.2	Sample	4
4.2.1	Quality	4
4.2.2	Size	5
4.2.3	Identification	5
4.2.4	Sample conservation	5
4.2.5	Sample for arbitration	5
4.3	Sampling	6
4.3.1	Sample from a melt	6
4.3.2	Sample from a product	6
4.4	Preparation of a sample	6
4.4.1	Preliminary preparation of a sample	6
4.4.2	Test sample in the form of chips	6
4.4.3	Test sample in the form of fragments	7
4.4.4	Test sample in the form of a solid block	7
4.4.5	Preparation of a test sample by remelting	9
4.5	Safety precautions	9
4.5.1	Personal protection	9
4.5.2	Machinery	9
4.5.3	Hazardous materials	9
5	Liquid iron for steelmaking and pig-iron production	9
5.1	General	9
5.2	Spoon sampling	10
5.2.1	Methods	10
5.2.2	Maintenance of equipment	11
5.3	Probe sampling	11
5.3.1	General	11
5.3.2	Methods	12
5.4	Preparation of a test sample	12
5.4.1	Preliminary preparation	12
5.4.2	Test sample for a chemical method	12
5.4.3	Test sample for a thermal method	12
5.4.4	Test sample for a physical method	12
6	Liquid iron for cast iron production	13
6.1	General	13
6.2	Spoon sampling	13
6.2.1	General	13
6.2.2	Methods	13
6.2.3	Chilled sample	14
6.2.4	Non-chilled sample	14
6.2.5	Maintenance of equipment	14
6.3	Probe sampling	15

6.4	Preparation of a test sample.....	15
6.4.1	Preliminary preparation.....	15
6.4.2	Test sample for chemical methods.....	15
6.4.3	Test sample for thermal methods.....	16
6.4.4	Test sample for physical methods.....	16
6.5	Sampling and sample preparation for the determination of oxygen and nitrogen.....	16
6.5.1	General.....	16
6.5.2	Method.....	16
6.5.3	Preparation of the test portion.....	16
7	Liquid steel for steel production.....	17
7.1	General.....	17
7.2	Spoon sampling.....	17
7.2.1	Methods.....	17
7.2.2	Maintenance of equipment.....	17
7.3	Probe sampling.....	18
7.3.1	General.....	18
7.3.2	Methods.....	18
7.4	Preparation of a test sample.....	18
7.4.1	Preliminary preparation.....	18
7.4.2	Test sample for chemical methods.....	18
7.4.3	Test sample for thermal methods.....	19
7.4.4	Test sample for physical methods.....	19
7.5	Sampling and sample preparation for the determination of nitrogen and oxygen.....	19
7.5.1	Methods of sampling.....	19
7.5.2	Preparation of the test portion.....	20
7.6	Sampling and sample preparation for the determination of hydrogen.....	20
7.6.1	General.....	20
7.6.2	Methods of sampling.....	21
7.6.3	Preparation of the test portion.....	21
8	Pig-irons.....	21
8.1	General.....	21
8.2	Increment sampling.....	21
8.2.1	Number of increments.....	21
8.2.2	Methods.....	22
8.2.3	Consignment of mixed pig-irons.....	22
8.3	Preparation of a test sample.....	22
8.3.1	General.....	22
8.3.2	Test sample for chemical methods.....	23
8.3.3	Test sample for thermal methods.....	23
8.3.4	Test sample for physical methods.....	24
9	Cast iron products.....	24
9.1	General.....	24
9.2	Sampling and sample preparation.....	24
9.2.1	General.....	24
9.2.2	Test sample for chemical methods.....	25
9.2.3	Sample in the form of a solid block for analysis by thermal methods.....	26
9.2.4	Test sample for physical methods.....	26
10	Steel products.....	26
10.1	General.....	26
10.2	Selection of a laboratory sample or a test sample from a cast product.....	27
10.3	Selection of a laboratory sample or a test sample from a wrought product.....	27
10.3.1	General.....	27
10.3.2	Sections.....	27
10.3.3	Plates or slabs.....	27
10.3.4	Light sections, bars, rods, sheets, strips and wires.....	27
10.3.5	Tubes and pipes.....	29
10.4	Preparation of a test sample.....	29
10.4.1	General.....	29
10.4.2	Test sample in the form of chips.....	29
10.4.3	Test sample in the form of a solid block.....	29
10.5	Sampling of leaded steel.....	30

10.6	Sampling and sample preparation for the determination of oxygen	30
10.6.1	General	30
10.6.2	Methods of sampling	30
10.6.3	Preparation of a test portion	31
10.7	Sampling and sample preparation for the determination of hydrogen	31
10.7.1	General	31
10.7.2	Methods of sampling	31
10.7.3	Preparation of a test portion	32
Annex A (informative) Sampling probes for use with liquid iron and steel		33
Annex B (informative) Sampling probes for use with liquid steel for the determination of hydrogen		41
Bibliography		44