

ISO 9330-4:2000-07 (E)

Welded steel tubes for pressure purposes - Technical delivery conditions - Part 4: Submerged arc-welded unalloyed and alloyed steel tubes with specified elevated temperature properties

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Symbols	2
4	Information to be supplied by the purchaser	3
5	Manufacturing process	4
6	Metallurgical properties	6
7	Dimensions, masses and tolerances	10
8	Technical delivery conditions	12
9	Inspection and testing	13
10	Samples	15
11	Test methods and results	17
12	Marking	22
13	Protection	22
14	Documents	22
Annex A (informative) Long term rupture values		23