

ISO 15208:2022-02 (E)

Continuous hot-dip zinc-coated twin-roll cast steel sheet of commercial quality

| Contents | | Page |
|-----------------|--|-------------|
| | Foreword | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Dimensions | 2 |
| 5 | Conditions of manufacture | 3 |
| 5.1 | Steelmaking..... | 3 |
| 5.2 | Chemical composition..... | 3 |
| 5.3 | Chemical analysis..... | 3 |
| 5.3.1 | Heat analysis..... | 3 |
| 5.3.2 | Product analysis..... | 3 |
| 5.4 | Mechanical properties..... | 4 |
| 5.5 | Coating..... | 4 |
| 5.5.1 | Coating mass..... | 4 |
| 5.5.2 | Coating adherence..... | 4 |
| 5.6 | Weldability..... | 5 |
| 5.7 | Painting..... | 5 |
| 5.8 | Surface treatment..... | 5 |
| 5.8.1 | Mill passivation..... | 5 |
| 5.8.2 | Mill phosphating..... | 5 |
| 5.8.3 | Oiling..... | 5 |
| 5.9 | Coated coil joining..... | 6 |
| 5.10 | Dimensional and shape tolerances..... | 6 |
| 6 | Sampling | 6 |
| 6.1 | Tensile test..... | 6 |
| 6.2 | Coating tests..... | 6 |
| 6.2.1 | Coating mass..... | 6 |
| 6.2.2 | Triple-spot test..... | 6 |
| 6.2.3 | Single-spot test..... | 6 |
| 6.2.4 | Coating adherence..... | 6 |
| 7 | Test methods | 7 |
| 7.1 | Tensile test..... | 7 |
| 7.2 | Coating properties..... | 7 |
| 7.2.1 | Coating mass..... | 7 |
| 7.2.2 | Coating adherence..... | 7 |
| 8 | Designation system | 7 |
| 8.1 | General..... | 7 |
| 8.2 | Coating type..... | 7 |
| 8.3 | Coating mass..... | 7 |
| 8.4 | Coating finish condition..... | 8 |
| 8.5 | Surface treatment..... | 8 |
| 8.6 | Base-metal quality..... | 8 |
| 8.7 | Examples..... | 8 |
| 9 | Retests | 9 |
| 9.1 | Machining and flaws..... | 9 |
| 9.2 | Elongation..... | 9 |
| 9.3 | Additional tests..... | 9 |

| | | |
|-----------|--|-----------|
| 10 | Resubmission | 9 |
| 11 | Workmanship | 9 |
| 12 | Inspection and acceptance | 9 |
| 13 | Coil Size | 10 |
| 14 | Marking | 10 |
| 15 | Information supplied by the purchaser | 10 |
| | Annex A (normative) Orders requiring base-metal thickness | 12 |
| | Bibliography | 13 |