

DIN EN ISO 10893-1:2020-10 (E)

Non-destructive testing of steel tubes - Part 1: Automated electromagnetic testing of seamless and welded (except submerged arc-welded) steel tubes for the verification of hydraulic tightness (ISO 10893-1:2011 + Amd 1:2020) (includes Amendment A1:2020)

| Contents | | Page |
|---|---|-------------|
| Foreword | | 3 |
| 1 | Scope | 7 |
| 2 | Normative references | 7 |
| 3 | Terms and definitions | 7 |
| 4 | General requirements | 8 |
| 5 | Test method | 9 |
| 5.1 | Test techniques | 9 |
| 5.2 | Test equipment | 10 |
| 6 | Reference tube | 13 |
| 6.1 | General | 13 |
| 6.2 | Eddy current concentric coil technique | |
| 6.3 | Eddy current segment coil technique | |
| 6.4 | Eddy current and flux leakage rotating techniques | |
| 6.5 | Flux leakage -- multiple transducer technique | 15 |
| 6.6 | Dimensions of the reference standards | 15 |
| 7 | Equipment calibration and checking | 17 |
| 8 | Acceptance | 18 |
| 9 | Test report | 18 |
| Annex A (informative) Guidance notes on limitations of eddy current test method | | 19 |
| Annex B (normative) Limitations of magnetic flux leakage test method | | |
| European foreword to Amendment | | |
| Foreword | | 5 |
| ! " Foreword to Amendment | | ! " |