

DIN EN 10219-3:2020-11 (E)

Cold formed welded steel structural hollow sections - Part 3: Technical delivery conditions for high strength and weather resistant steels

Contents		Page
European foreword		4
1	Scope	5
2	Normative references	5
3	Terms, definitions and symbols	7
3.1	Terms and definitions	7
3.2	Symbols	8
4	Classification and designation	8
4.1	Classification	8
4.2	Designation	8
5	Information to be obtained by the manufacturer	10
5.1	Mandatory information	10
5.2	Options	10
5.3	Example of an order	11
6	Manufacturing process	11
6.1	General	11
6.2	Steel manufacturing process	11
6.3	Grain structure	11
6.4	Condition of feedstock material	11
6.5	Structural hollow section manufacturing process	11
6.6	Delivery condition	12
7	Requirements	12
7.1	Chemical composition	12
7.2	Mechanical properties	15
7.3	Technological properties	16
7.4	Product supply condition	17
7.5	Non-destructive testing	17
7.6	Tolerances and mass	17
8	Inspection	18
8.1	Types of inspection	18
8.2	Types and contents of inspection documents	18
8.3	Summary of inspection	19
9	Frequency of testing and preparation of samples and test pieces	20
9.1	Frequency of tests	20
9.2	Selection and preparation of samples for product analysis	21
9.3	Location and orientation of samples for mechanical tests	21
9.4	Preparation of test pieces for mechanical tests	22
10	Test methods	22
10.1	Chemical analysis	22
10.2	Mechanical tests	22
10.3	Visual inspection and dimensional check	23
10.4	Non-destructive testing	23

10.5	Retests, sorting and reprocessing	24
11	Marking	24
Annex A(informative)	Structural hollow sections of non-alloy quality steels - Chemical composition and mechanical properties	26
Annex B(normative)	Structural hollow sections of normalized/normalized rolled steels - Chemical composition and mechanical properties	27
Annex C(normative)	Structural hollow sections of thermomechanical formed steels - Chemical composition and mechanical properties	29
Annex D(normative)	Structural hollow sections of quenched and tempered steels -- Chemical composition and mechanical properties	34
Annex E(normative)	Structural hollow sections of steels with improved atmospheric corrosion resistance -- Chemical composition and mechanical properties	39
Annex F(normative)	Location of samples and test pieces	41
Bibliography		43