

DIN EN ISO 15630-3:2020-02 (E)

Steel for the reinforcement and prestressing of concrete - Test methods - Part 3: Prestressing steel (ISO 15630-3:2019, Corrected version 2019- 10)

Contents

Page

European foreword	4
10.4.2 Stability of force and frequency	19
10.4.3 Counting of force cycles	20
10.4.4 Frequency	20
10.4.5 Temperature	20
10.4.6 Validity of the test	20
11 Stresscorrosiontestinasolutionofthiocyanate	20
11.1 Principle of test	20
11.2 Sample and test piece	20
11.3 Test equipment	20
11.3.1 Frame	20
11.3.2 Force-measuring device	20
11.3.3 Time-measuring device	21
11.3.4 Test cell containing the test solution	21
11.3.5 Test solution	21
11.4 Test procedure	22
11.4.1 Provisions concerning the test pieces	22
11.4.2 Application and maintenance of force	22
11.4.3 Filling of the test cell	22
11.4.4 Temperature during the test	22
11.4.5 Termination of the test	22
11.4.6 Determination of median lifetime to fracture	22
12 Deflectedtensiletest	23
12.1 Principle of test	23
12.2 Sample and test pieces	23
12.3 Test equipment	23
12.3.1 General description	23
12.3.2 Dimensions	23
12.3.3 Anchorages	24
12.3.4 Mandrel	24
12.3.5 Loading device	26
12.4 Test procedure	26
13 Chemicalanalysis	26
14 Measurement of the geometrical characteristics	26
14.1 Test piece	26
14.2 Test equipment	27
14.3 Test procedures	27
14.3.1 Rib measurements	27
14.3.2 Indentation measurements	28
14.3.3 Lay length of strand (P)	28
14.3.4 Straightness	28
15 Determinationoftherelativeribarea(fR)	29
15.1 General	29
15.2 Calculation of fR	29
15.2.1 Relative rib area	29

15.2.2	Simplified formulae	29
15.2.3	Formula used for the calculation of fR	31
16	Determination of deviation from nominal mass per metre	31
16.1	Test piece	31
16.2	Accuracy of measurement	31
16.3	Test procedure	32
17	Test report	32
Annex A (informative)Optionsforagreementbetweenthepartiesinvolved		33
Bibliography		34
10.4.1	Provisions concerning the test piece	19