ISO 6930:2019 (E)

High yield strength steel plates and wide flats for cold forming — Delivery conditions

Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

4 Dimensions and tolerances

- 4.1 General
- 4.2 Mandatory information

5 Classification and designation

- 5.1 Classification
- 5.2 Designation
- 5.3 Using Annexes A, B and C

6 Technical requirements

- 6.1 Steelmaking process
- 6.2 Method of deoxidation
- 6.3 Production process
- 6.4 Delivery condition
- 6.5 Chemical composition
- 6.5.1 Heat analysis
- 6.5.2 Product analysis tolerances
- 6.6 Dimensions tolerances and surface condition
- 6.7 Internal soundness

7 Mechanical properties

- 7.1 Tensile properties
- 7.2 Impact properties
- 7.3 Technical properties
- 7.3.1 Weldability
- 7.3.2 Bending and cold-edging ability

8 Inspection and testing

- 8.1 General
- 8.2 Test unit
- 8.2.1 Product analysis
- 8.2.2 Mechanical properties
- 8.3 Position and orientation of sample
- 8.4 Preparation
- 8.4.1 Tensile test pieces
- 8.4.2 Impact test pieces
- 8.5 Testing
- 8.5.1 Tensile Test
- 8.5.2 Impact test
- 8.5.3 Bend test
- 8.5.4 Product analysis
- 8.6 Retests

9 Inspection documents

10 Sorting and reprocessing

11 Marking

Annex A (normative) Chemical composition and mechanical properties of normalized and normalized rolled steels for steel grades S260NC, S315NC, S355NC and S420NC

Annex B (normative) Chemical composition and mechanical properties of thermomechanically rolled steels for steel grades S315MC, S355MC, S420MC, S460MC, S500MC, S550MC, S600MC, S650MC, S700MC, S900MC and S960MC

Annex C (normative) Chemical composition and mechanical properties for steel grades S345, S415, S485, S550 and S690

Page count: 14