ISO 5948:2018-12 (E)

Railway rolling stock material - Ultrasonic acceptance testing

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Ordering 1

5 Locationoftestingandqualificationofthepersonnel 4

6 Time of testing 4

7 Surfaceconditionoftheproducts 4

8 Characteristicsoftestequipment 4
8.1 Ultrasonic instrument 4
8.2 Probes 5
8.3 Other devices 5

9 Couplants 5

10 Settingofthesensitivityoftheultrasonicinstrument 5
10.1 General 5
10.2 Sensitivity setting for wheels or tyres 5
10.3 Sensitivity setting for testing axles in the radial direction 6
10.4 Sensitivity setting for determining the ultrasonic permeability of axles 6

11 Scanning 6

12 Evaluation of indications 7
12.1 Estimation of the size of discontinuities 7
12.2 Evaluation of the loss of back-wall echo 7
12.3 Determination of the ultrasonic permeability of axles 7

13 Acceptance levels 7
13.1 General 7
13.2 Discontinuity detection 7
13.3 Ultrasonic permeability of axles 8

Annex A (normative) Reference blocks for discontinuity detection tests 9

Annex B (informative)Referenceblockfordeterminingtheultrasonicpermeabilityofaxles 14

Bibliography 15