

DIN EN ISO 10893-6:2019-06 (E)

Non-destructive testing of steel tubes - Part 6: Radiographic testing of the weld seam of weld ed steel tubes for the detection of imperfections (ISO 10893-6:2019)

Contents		Page
European foreword		3
Foreword		4
1 Scope		5
2 Normative references		5
3 Terms and definitions		5
4 General requirements		6
5 Test method		7
6 Image quality		10
7 Processing of film		14
8 Viewing conditions for radiographs		15
9 Classification of indications		15
10 Acceptance limits		15
11 Acceptance		16
12 Test report		16
Annex A (informative) Examples of distribution of imperfections		17
Bibliography		19