DIN EN 13674-2:2020-01 (E)

Railway applications - Track - Rail - Part 2: Switch and c rossing rails used in conjunction with Vignole railway rails 46 kg/m and above

Contents

Page

European foreword 4

Introduction 6

1 Scope 8

2 Normative references 8

3 Terms and definitions 8

4 Information to be supplied by the purchaser 9

5 Steel grades 10

6 Dimensions, static properties, linear mass and tolerances 11

7 Manufacture 11
7.1 Product integrity 11
7.1.1 Factory production control 11
7.1.2 Best practice manufacture 12
7.2 Blooms 12
7.3 Rails 12
7.4 Identification 12
7.4.1 Branding 12
7.4.2 Hot stamping 13
7.4.3 Cold stamping 13
7.4.4 Other identification 13

8 Qualification of the manufacturer 13

9 Acceptance tests 14
9.1 Laboratory tests 14
9.1.1 General 14
9.1.2 Chemical composition 14
9.1.3 Microstructure 18
9.1.4 Decarburization 18
9.1.5 Oxide cleanness 19
9.1.6 Sulfur prints 19
9.1.7 Hardness 19
9.1.8 Tensile tests 20
9.1.9 Retest procedures 21
9.2 Dimension tolerances 21
9.2.1 Profile 21
9.2.2 Straightness, surface flatness and twist 22
9.2.3 Cutting and drilling 26
9.3 Gauges 26
9.4 Inspection for internal quality and surface quality 26
9.4.1 Internal quality 26
9.4.2 Surface quality 28
9.4.3 Checking of automated testing equipment 30

Annex A (normative) Rail profiles **41**

Annex B (normative) Comparison of steel designations referred to in this standard compared to those in EN 10027-2 ..... **108**

Annex ZA (informative) **Relationship between this European Standard and the Essential Requirements of EU Directive 2008/57/EC aimed to be covered** **109**

Bibliography **111**