

ISO 683-5:2017-07 (E)

Heat treatable steels, alloy steels and free-cutting steels - Part 5: Nitriding steels

Contents		Page
Foreword		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Classification and designation	3
4.1	Classification	3
4.2	Designation	3
5	Information to be supplied by the purchaser	3
5.1	Mandatory information	3
5.2	Options/supplementary or special requirements	3
5.3	Ordering example	4
6	Manufacturing process	4
6.1	General	4
6.2	Deoxidization	4
6.3	Heat treatment and surface condition at delivery	4
6.3.1	Normal condition at delivery	4
6.3.2	Particular heat-treatment condition	4
6.3.3	Particular surface conditions	4
6.4	Traceability of the cast	4
7	Requirements	4
7.1	Chemical composition, hardness and mechanical properties	4
7.1.1	General	4
7.1.2	Chemical composition	5
7.1.3	Mechanical properties	5
7.2	Machinability	5
7.3	Cold shearability	5
7.4	Grain size	5
7.5	Non-metallic inclusions	5
7.5.1	Microscopic inclusions	5
7.5.2	Macroscopic inclusions	5
7.6	Internal soundness	5
7.7	Surface quality	5
7.8	Decarburization	6
7.9	Shape, dimensions and tolerances	6
8	Inspection	6
8.1	Testing procedures and types of documents	6
8.2	Frequency of testing	7
8.3	Specific inspection and testing	7
8.3.1	Verification of the hardness and mechanical properties	7
8.3.2	Visual and dimensional inspection	7
9	Test methods	7
9.1	Chemical analysis	7
9.2	Hardness and mechanical tests	7

9.2.1	Hardness	7
9.2.2	Mechanical tests	7
9.2.3	Impact test	7
9.3	Retests	8
10	Marking	8
Annex A (normative) Ruling sections for mechanical properties		18
Annex B (normative) Supplementary or special requirements		22
Annex C (informative) Designation of steels given in this document and of comparable grades covered in various designation systems		24
Annex D (informative) Dimensional standards applicable to products complying with this document		25
Bibliography		26