

ISO 683-1:2016-06 (E)

Heat-treatable steels, alloy steels and free-cutting steels - Part 1: Non-alloy steels for quenching and tempering

Contents		Page
Foreword		v
1	Scope	1
2	Normative references	2
3	Terms and definitions	3
4	Classification and designation	3
4.1	Classification	3
4.2	Designation	3
5	Information to be supplied by the purchaser	3
5.1	Mandatory information	3
5.2	Options and/or supplementary or special requirements	4
5.3	Ordering example	4
6	Manufacturing process	4
6.1	General	4
6.2	Deoxidation	5
6.3	Heat-treatment condition and surface condition at delivery	5
6.3.1	Normal condition at delivery	5
6.3.2	Particular heat-treatment condition	5
6.3.3	Particular surface conditions	5
6.4	Traceability of the cast	5
7	Requirements	5
7.1	Chemical composition, mechanical properties and hardenability	5
7.1.1	General	5
7.1.2	Chemical composition	5
7.1.3	Mechanical properties	5
7.1.4	Hardenability	6
7.1.5	Surface hardness	6
7.2	Machinability	6
7.3	Cold shearability	6
7.4	Grain size	6
7.5	Non-metallic inclusions	7
7.5.1	Microscopic inclusions	7
7.5.2	Macroscopic inclusions	7
7.6	Internal soundness	7
7.7	Surface quality	7
7.8	Decarburization	7
7.9	Shape, dimensions and tolerances	8
8	Inspection	8
8.1	Testing procedures and types of documents	8
8.2	Frequency of testing	8
8.3	Specific inspection and testing	8
8.3.1	Verification of the hardenability, hardness and mechanical properties	8
8.3.2	Visual and dimensional inspection	9

9	Test methods	9
9.1	Chemical analysis.....	9
9.2	Mechanical tests.....	9
	9.2.1 Tensile test.....	9
	9.2.2 Impact test.....	9
9.3	Hardness and hardenability tests.....	9
	9.3.1 Hardness in treatment conditions +A and +S.....	9
	9.3.2 Verification of hardenability.....	9
	9.3.3 Surface hardness.....	9
9.4	Retests.....	10
10	Marking	10
	Annex A (normative) Ruling sections for mechanical properties	30
	Annex B (normative) Supplementary or special requirements	34
	Annex C (informative) Designation of steels given in this part of ISO 683 and of comparable grades covered in various designation systems	36
	Annex D (informative) Dimensional standards applicable to products complying with this part of ISO 683	38
	Bibliography	39